



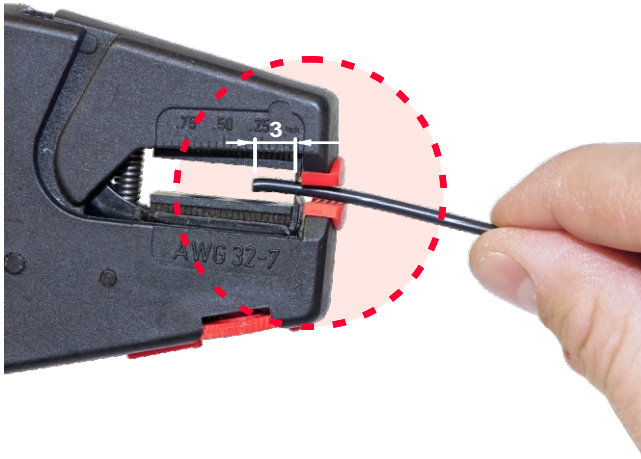
HANDLING INSTRUCTION

opticalCON | NO2-4FDW-A Soldering Instruction

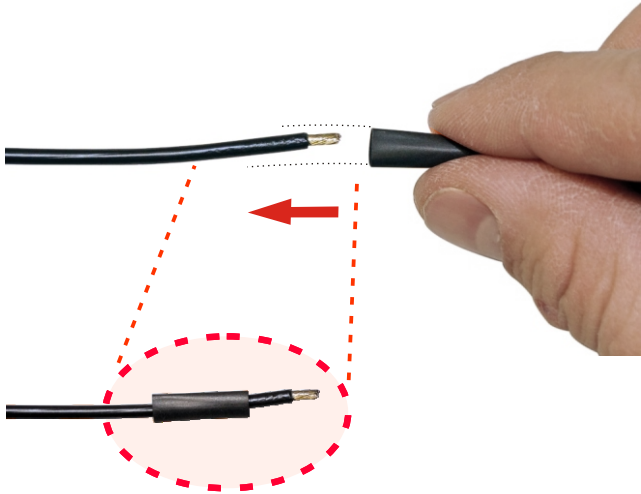
A. HANDLING INSTRUCTION

Cable Preparation

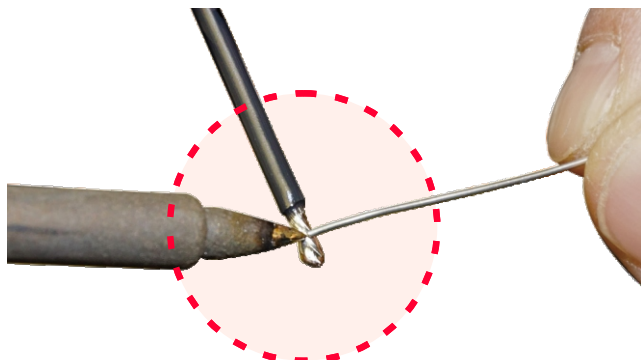
- Ⓐ Strip all 4 copper cords at a length of 3 mm, while using the baring tool.



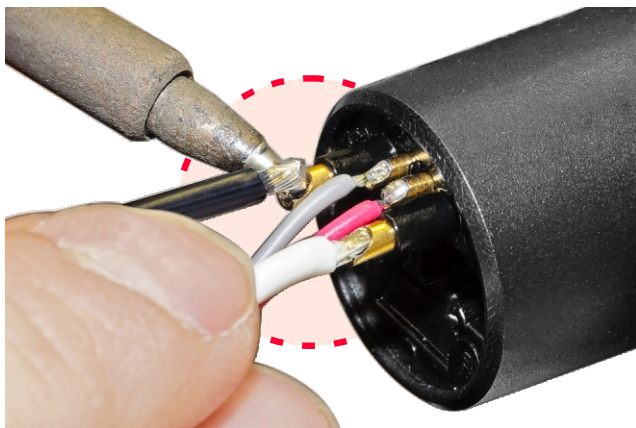
- Ⓑ Slide the prepared shrink tube with a length of 10 mm over copper cord (pin 1 and 4).



- Ⓒ Pre-solder tip of the copper cords for enhanced heat transfer.



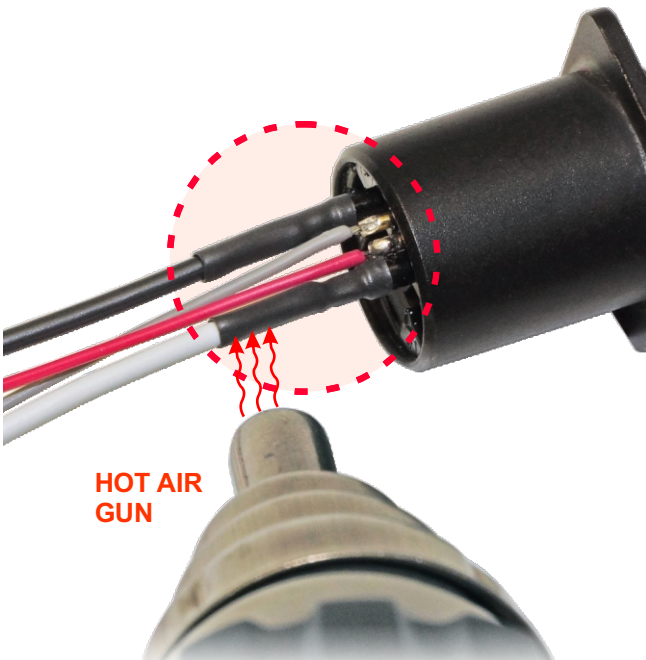
⚠ **ATTENTION!** Don't use too much solder.



Insert pre tinned copper cords into the terminals and solder them on.



Attention: Do not use too much solder. Avoid cold solder joints!



Slide heat shrink over solder joint and shrink it with a hot air gun.



Attention: Set appropriate temperature according used wires and shrink tube.

